

Diese Zeichnung ist Eigentum der Festo Didactic SE

0

1

2

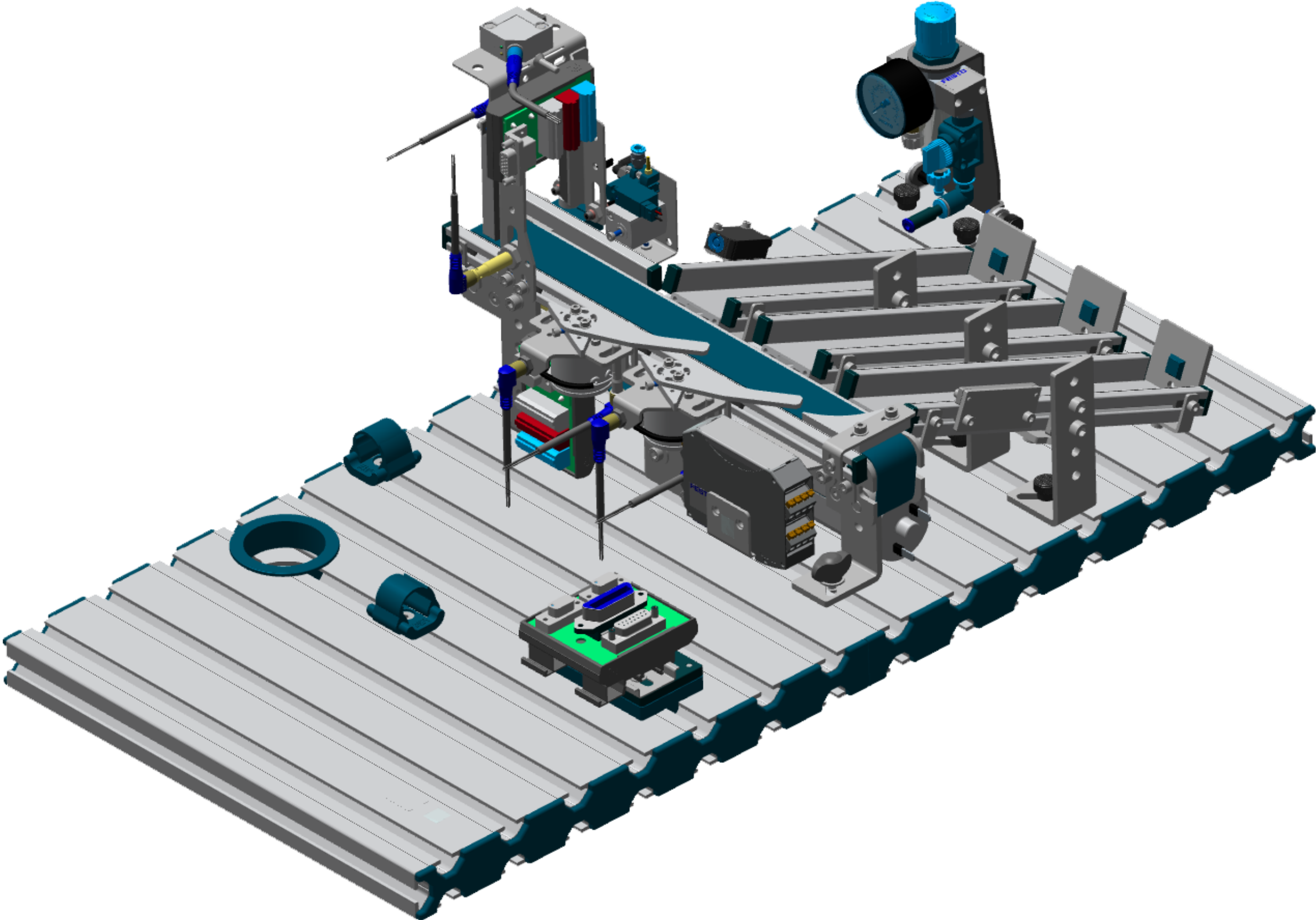
3

4

5

Schaltungsunterlagen / Circuit diagrams

System MPS®
MPS® Station Sortieren
MPS® Sorting station



<<

Datum	01.06.2017	Festo Didactic SE Rechbergstraße 3 D-73770 Denkendorf	
Bearb.	muse		
Gepr.			
Ze.Nr.			
		N: FDMR04E	F: WUP0U37506 MPS-D_Station_Sortieren



Titelblatt

Title page

8046325
DPJ Sortieren VN

Sorting station

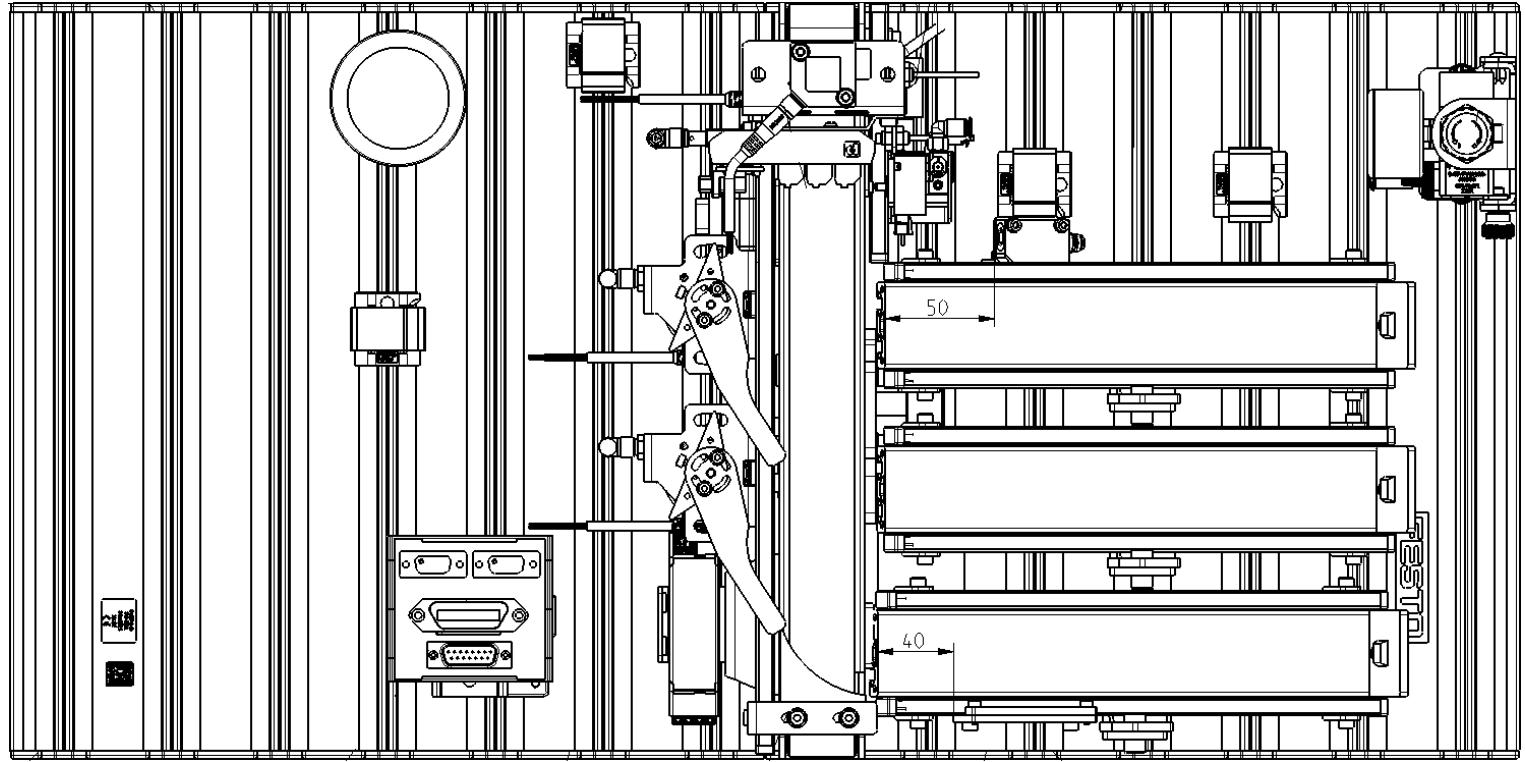
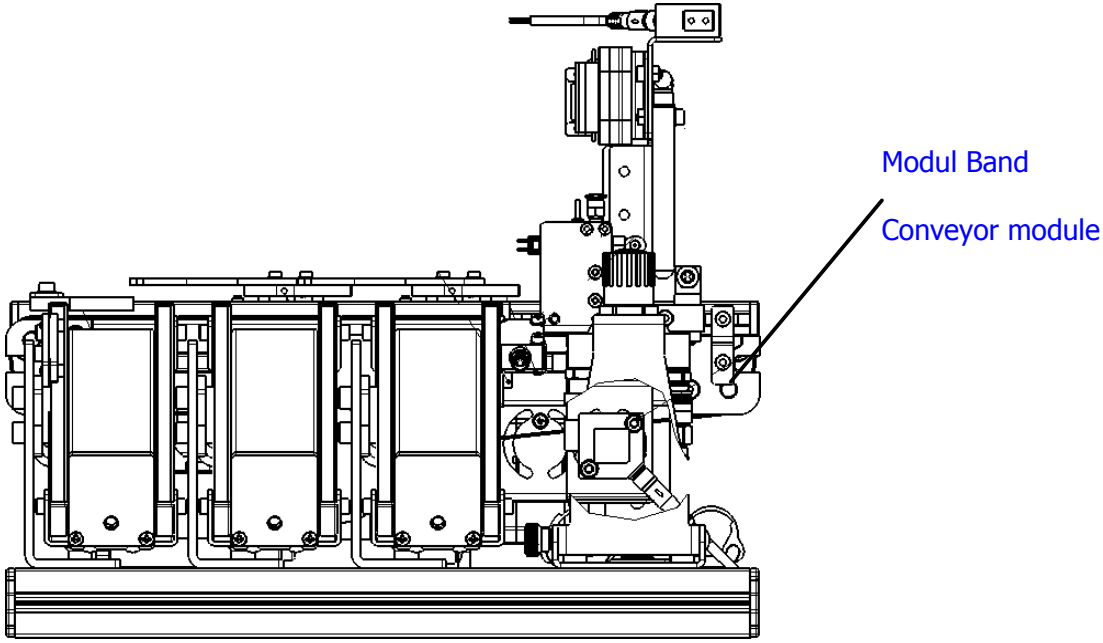
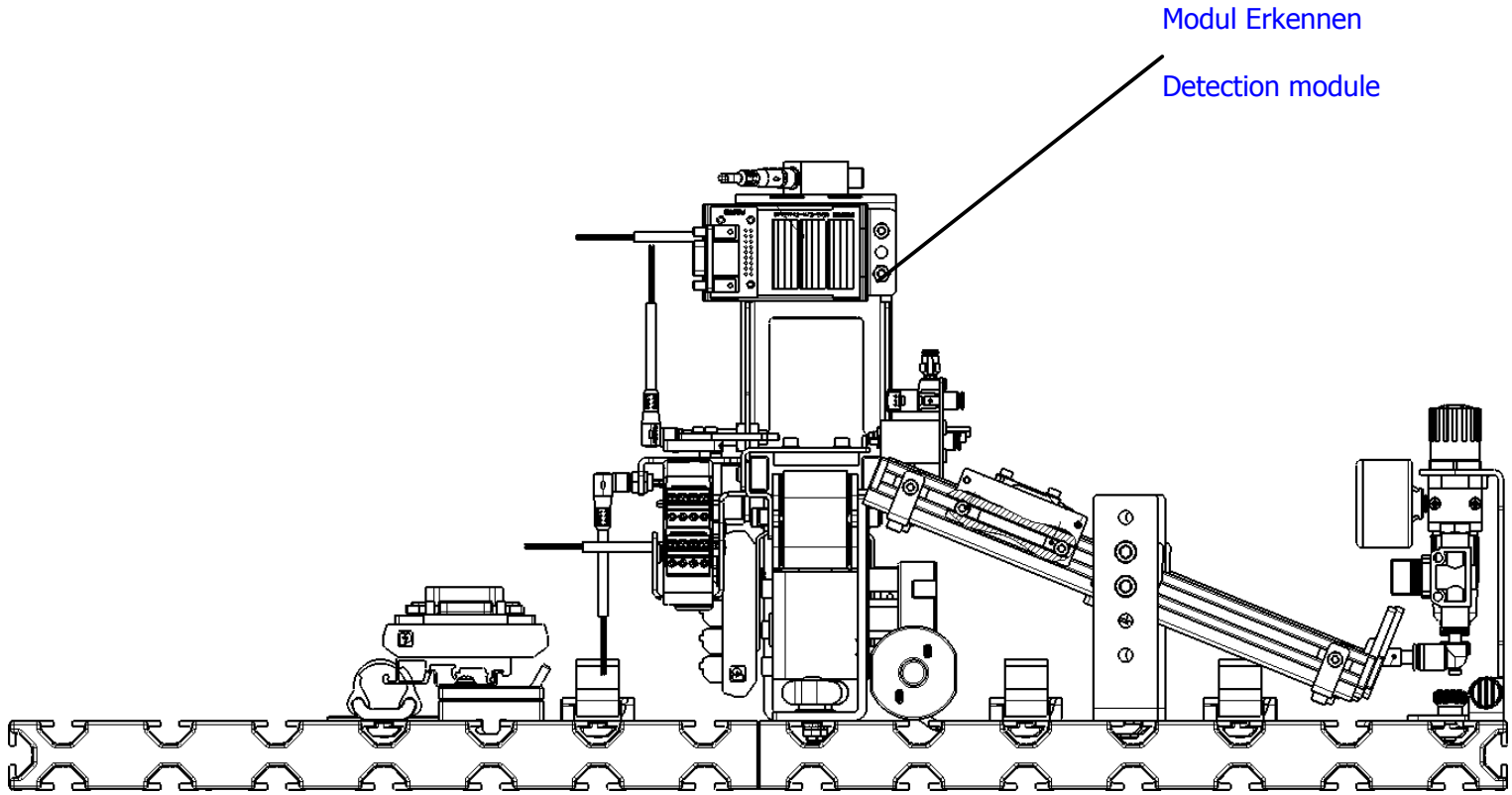
=
+

Seite 1
von 9

2 >>

Diese Zeichnung ist Eigentum der Festo Didactic SE

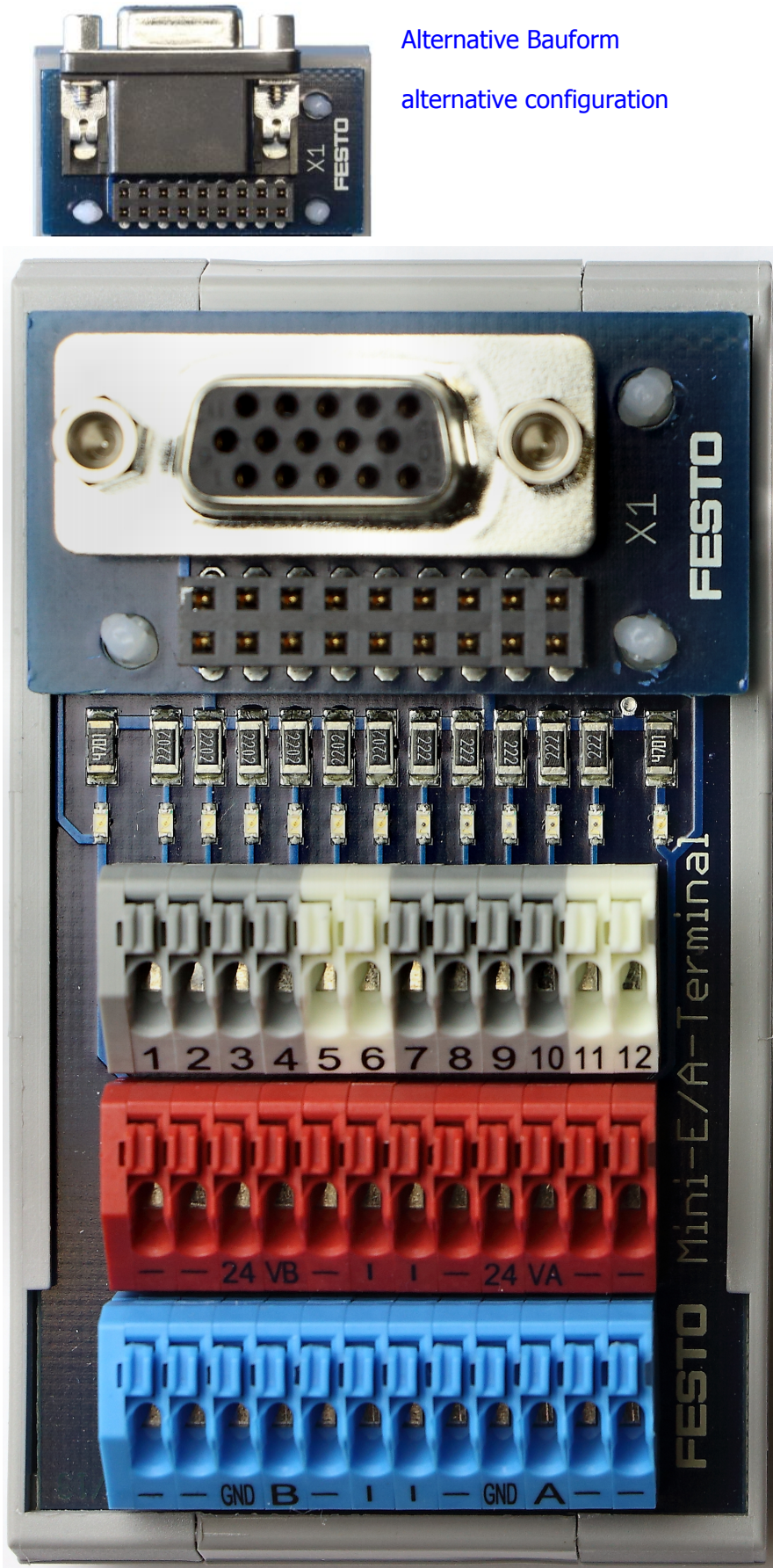
MPS-D_Station_Sortieren



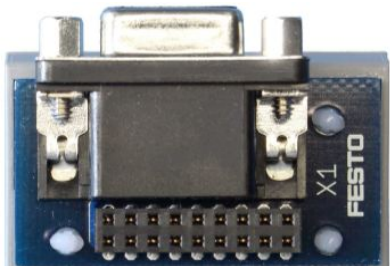
X2

X3

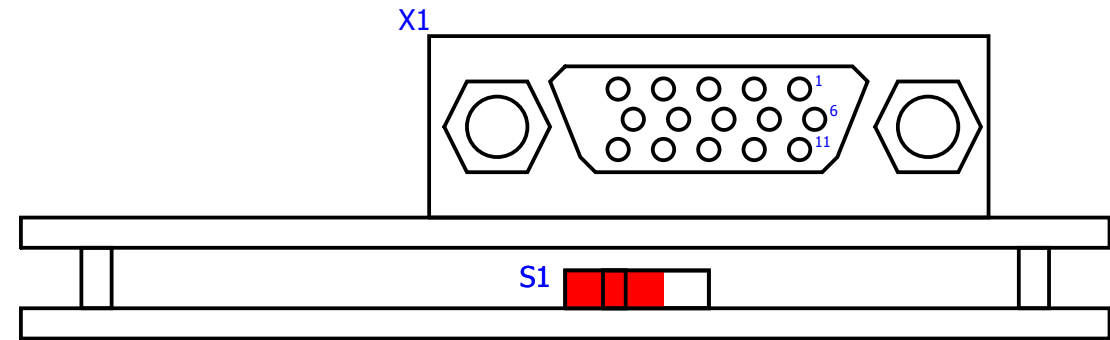
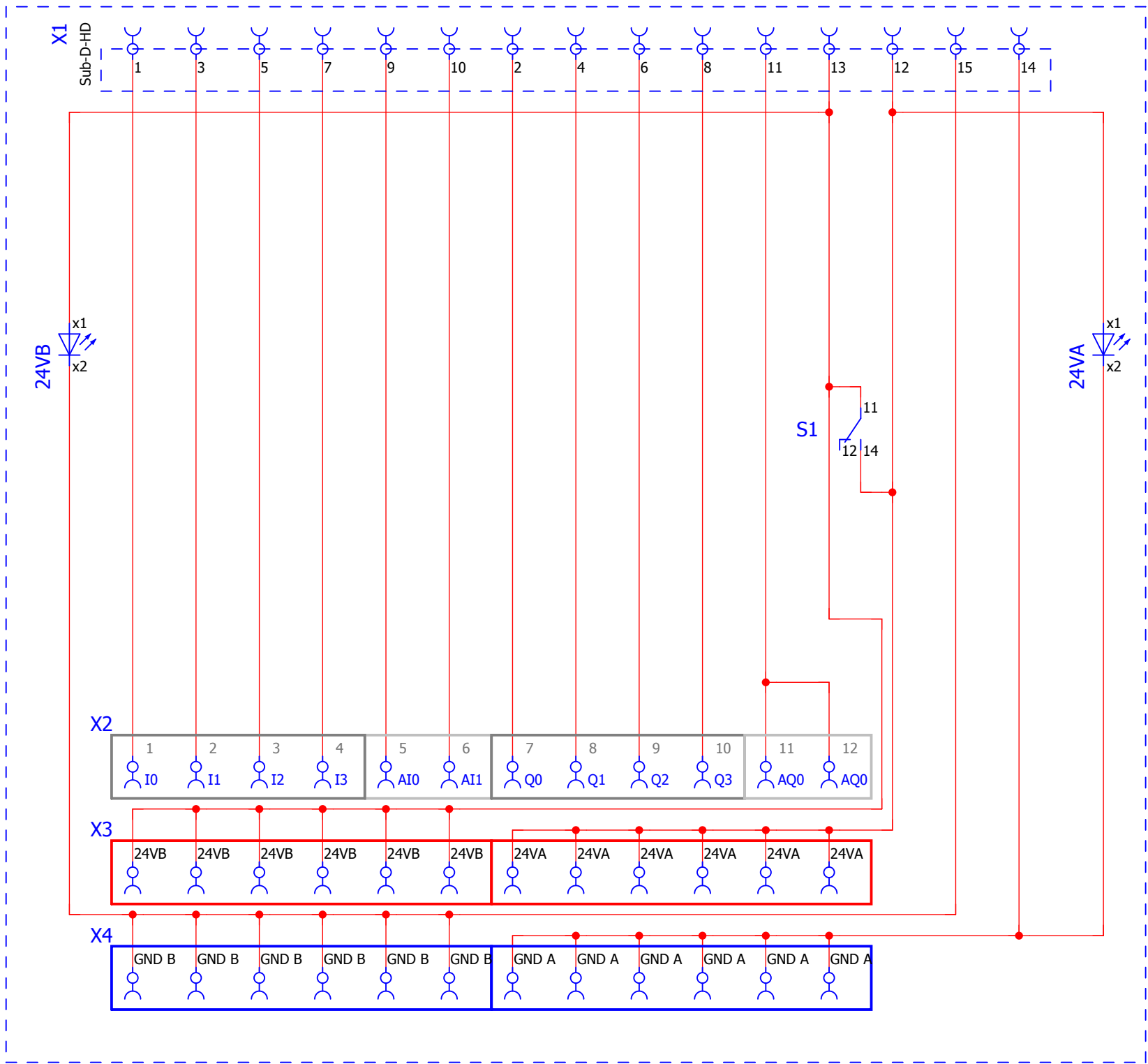
X4



Alternative Bauform
alternative configuration

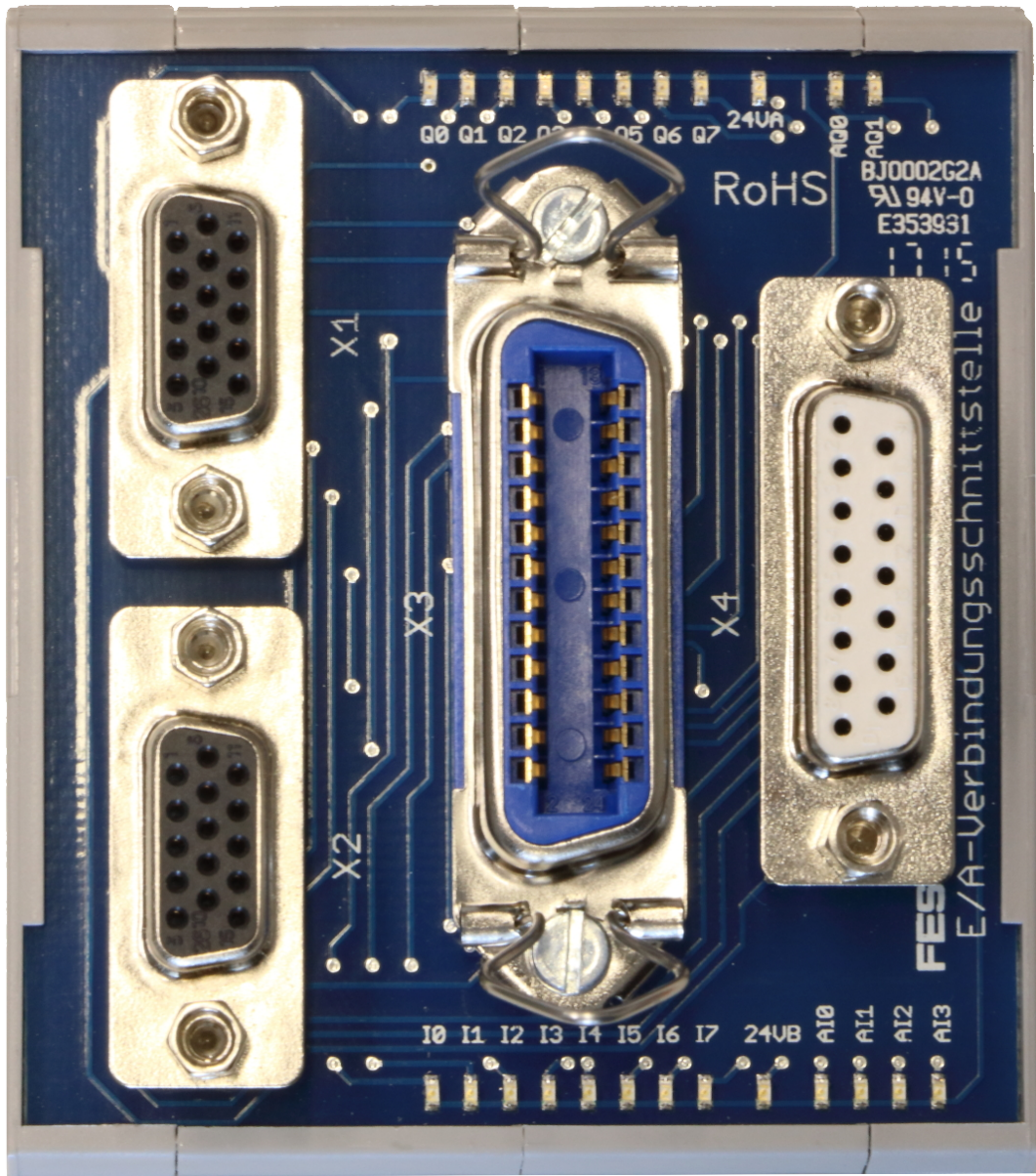


Mini E/A Terminal
mini I/O-terminal
-G1XG1
-B1XG1

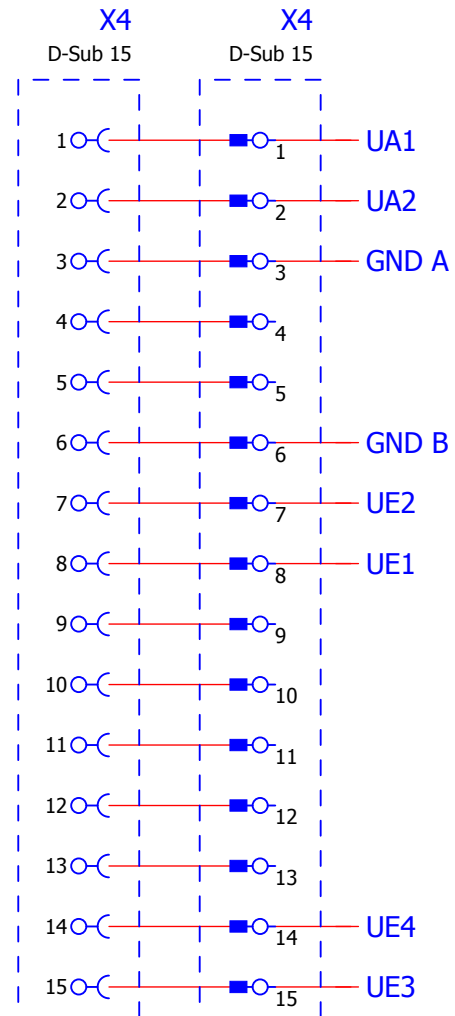
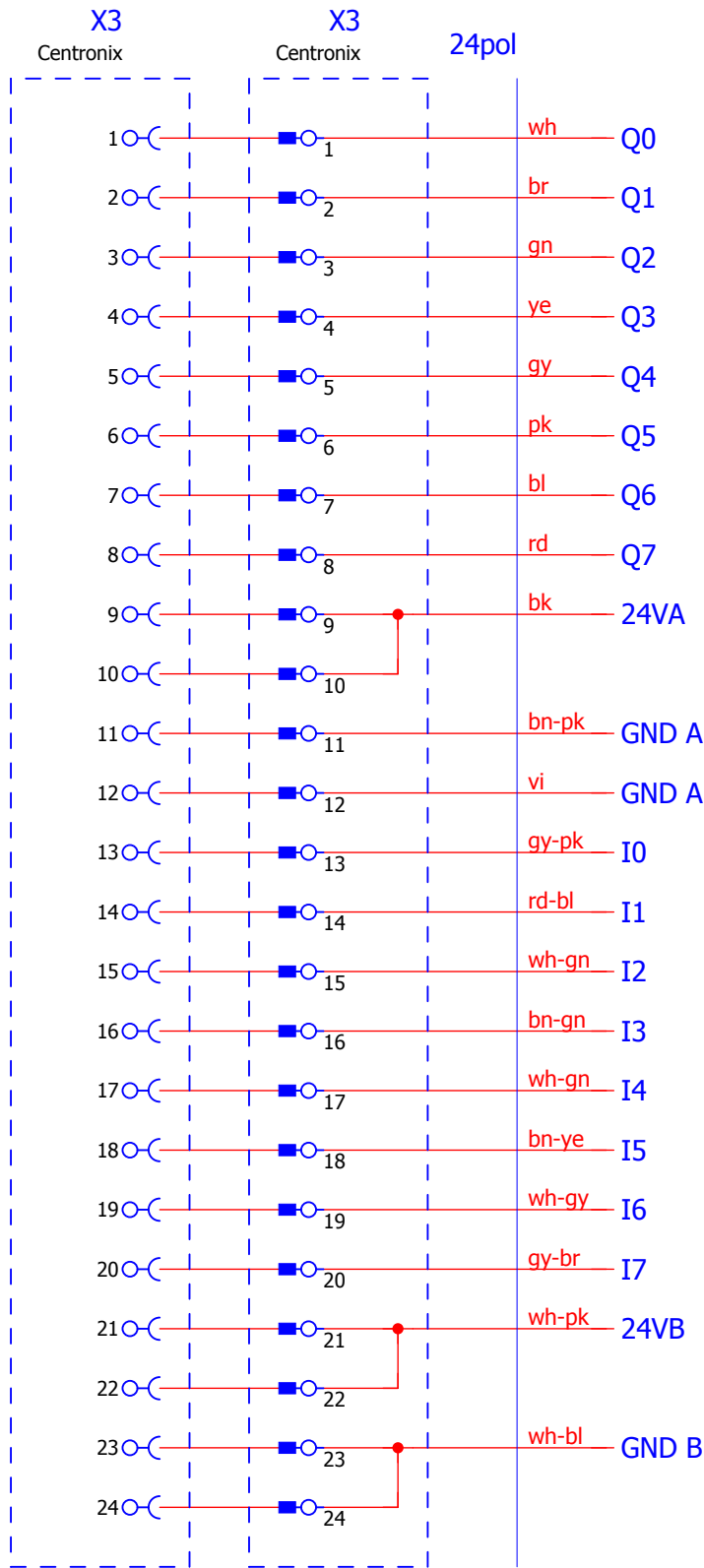
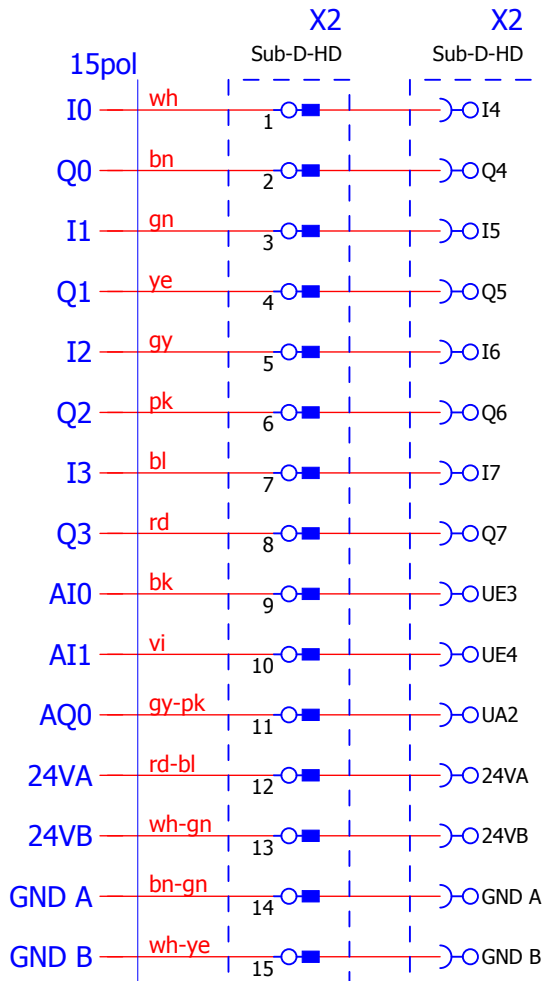
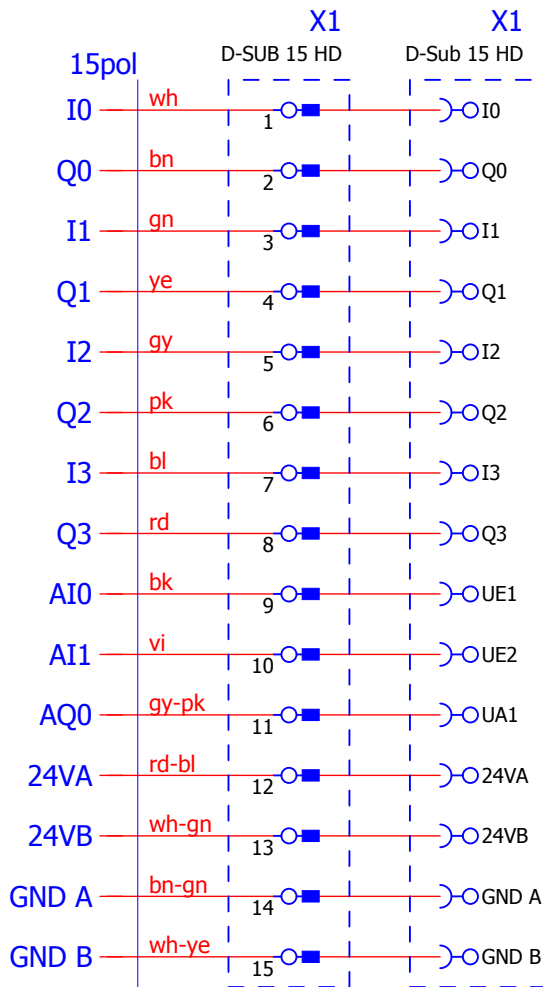


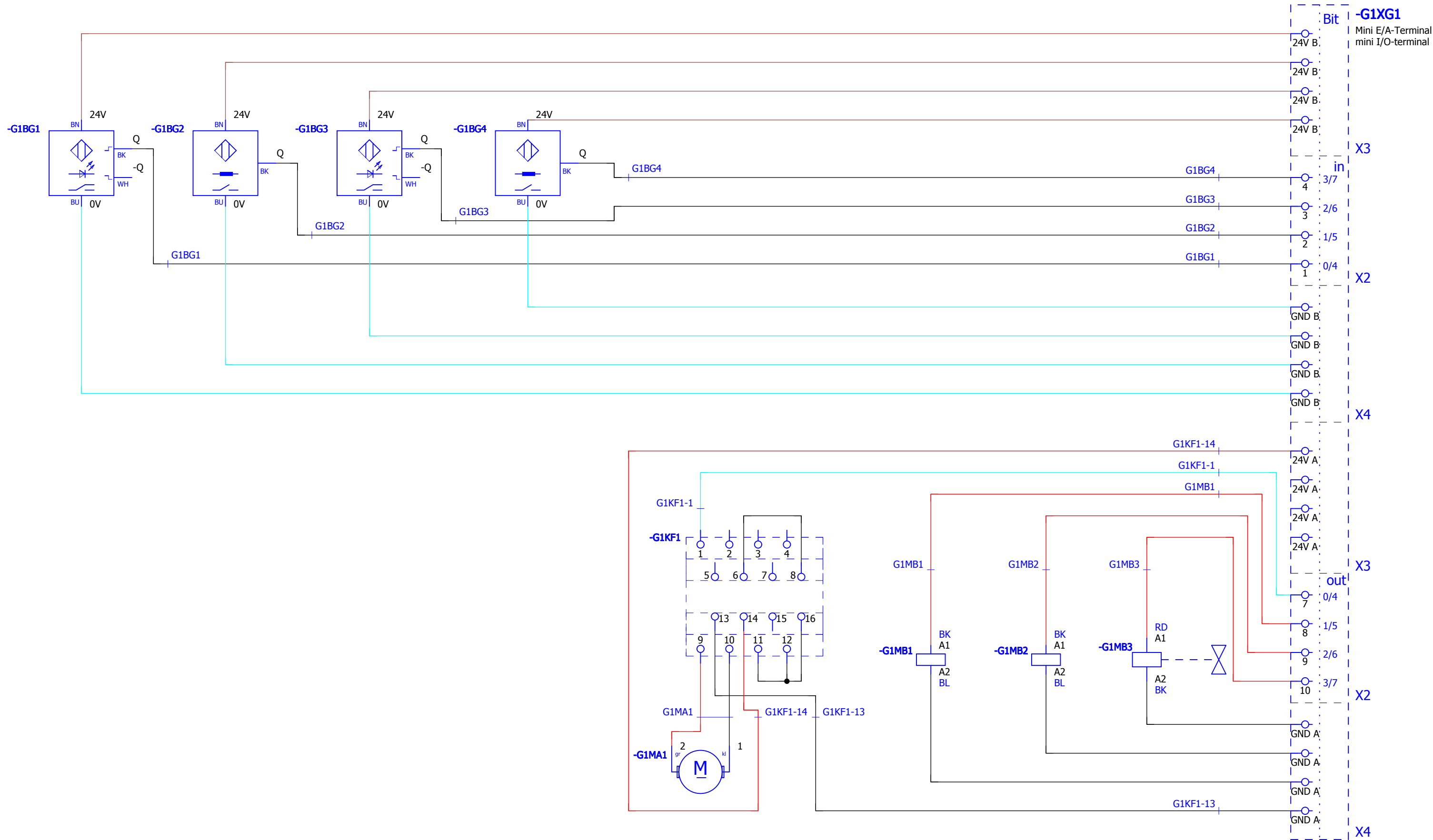
S1 24VA & 24VB unterbrochen
24VA & 24VB seperated

S1 24VA & 24VB gebrückt
24VA & 24VB bridged

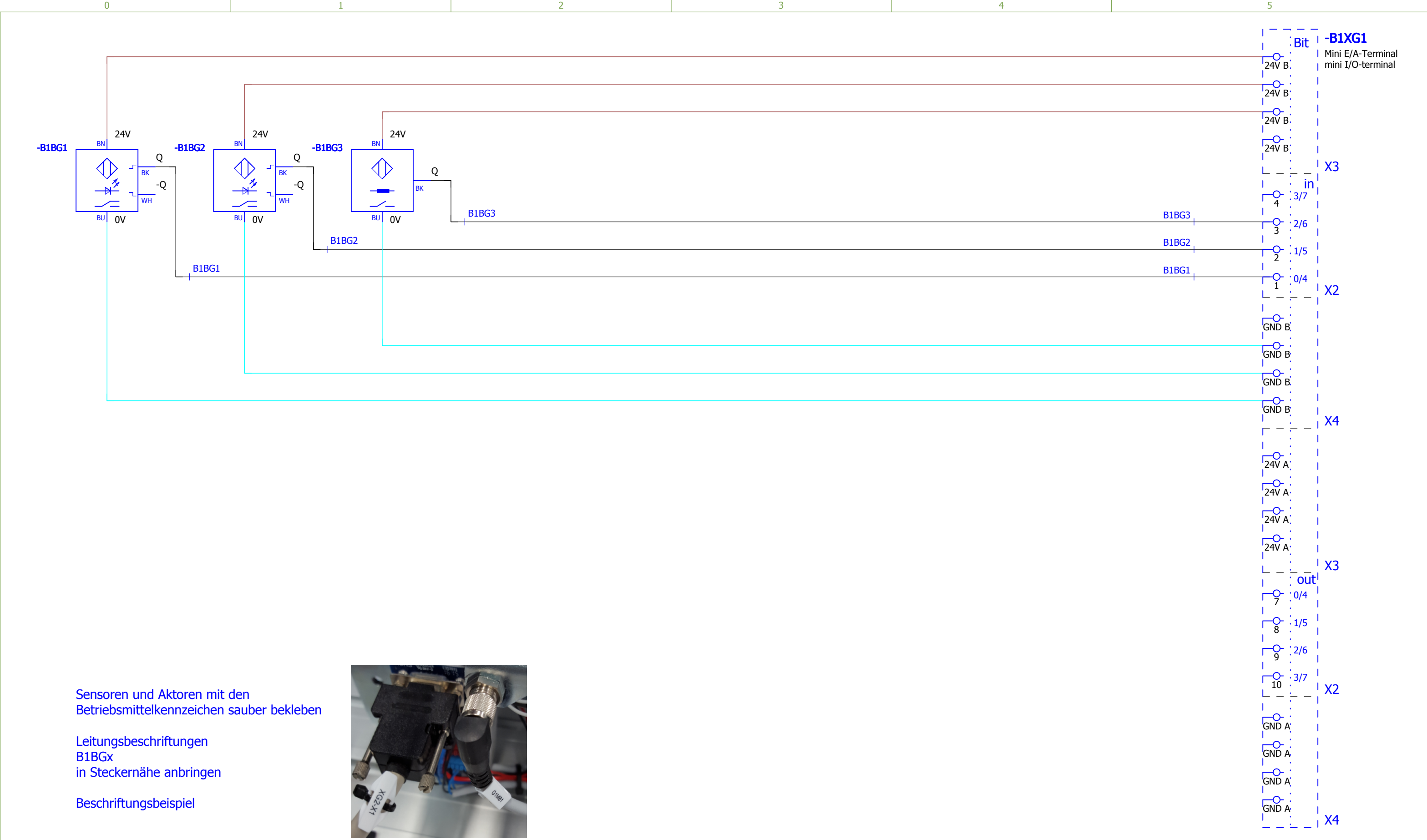


C-Interface
C-interface
-V1XG1





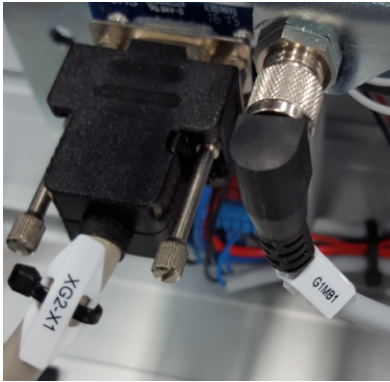
Werkstück am Bandanfang	Weiche 1 ausgefahren	Rutsche voll	Weiche 2 ausgefahren	Band 2: vorwärts	Weiche 1 ausfahren	Weiche 2 ausfahren	Stopper einfahren
workpiece at beginning of conveyor	deflector 1 advanced	chute full	deflector 2 advanced	Conveyor 2: forward	advance deflector 1	advance deflector 2	retract stopper



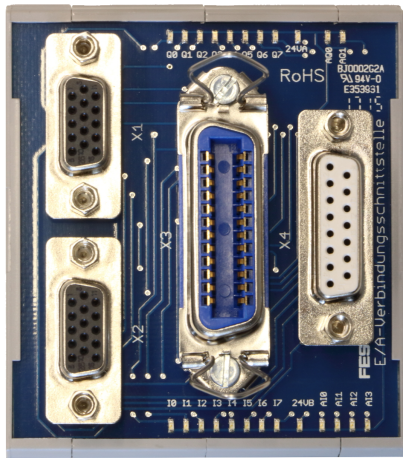
Sensoren und Aktoren mit den Betriebsmittelkennzeichen sauber bekleben

Leitungsbeschriftungen B1BGx in Steckernähe anbringen

Beschriftungsbeispiel



Werkstück erkannt	Werkstück nicht schwarz	Werkstück metallisch
Workpiece detected	Workpiece not black	Workpiece metallic

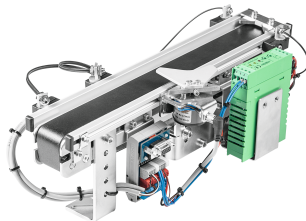


-V1XG1
C-Interface
c-interface

G1
BD

X1
D-Sub 15 HD

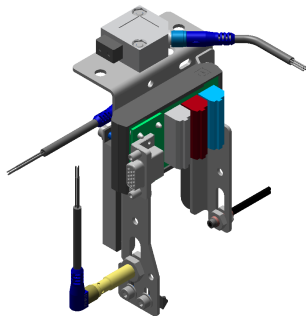
-XG1-X1 G1XG1-X1 V1XG1-X1



B1
ER

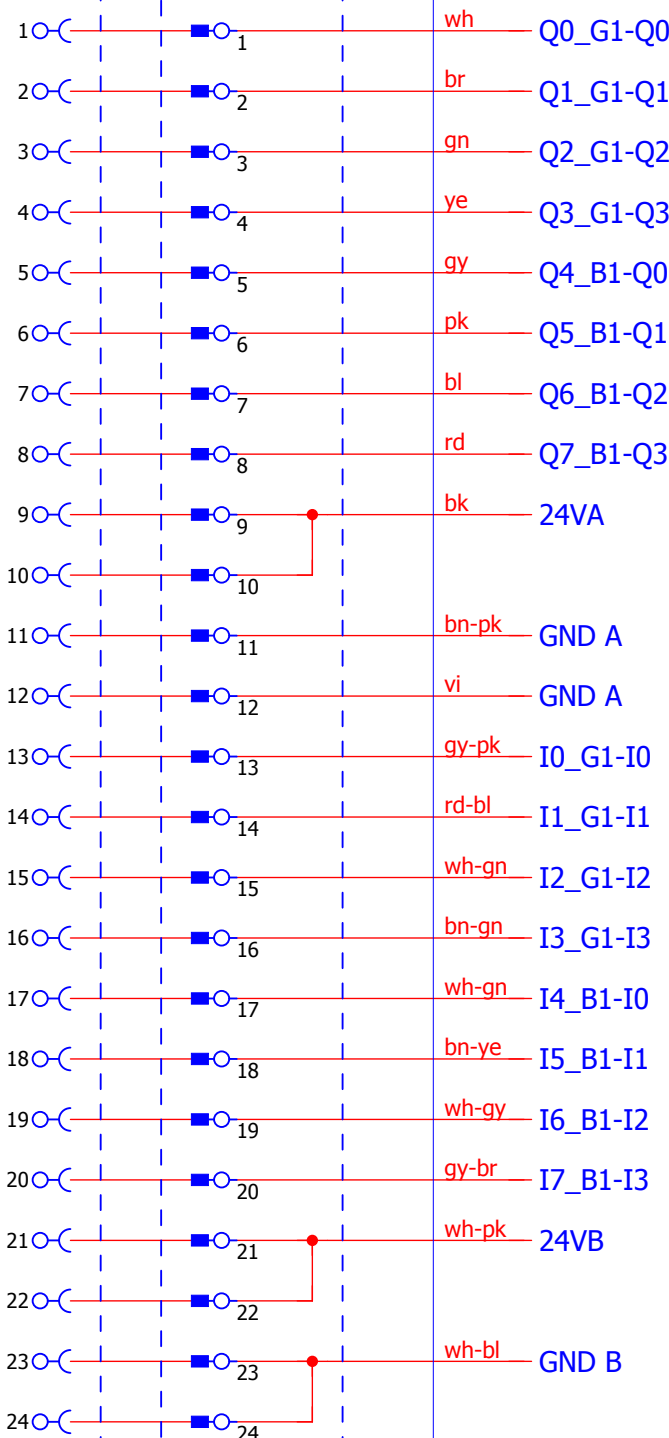
X2
D-Sub 15 HD

-XG1-X1 B1XG1-X1 V1XG1-X2



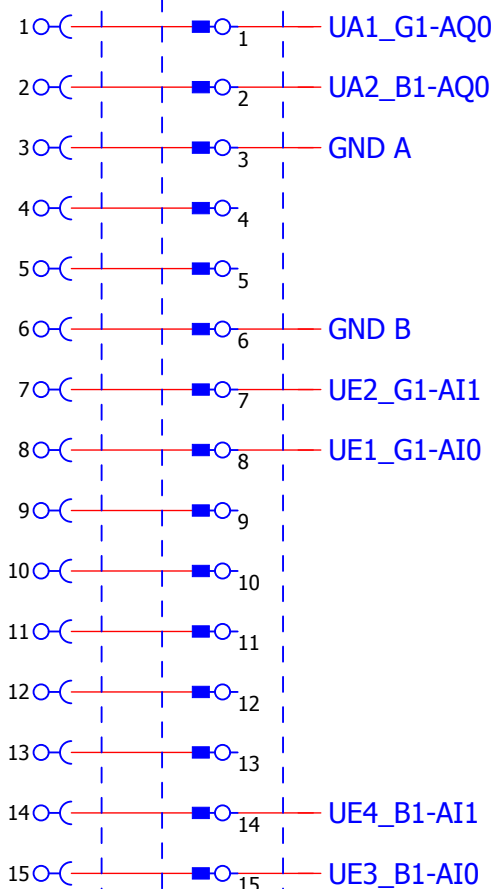
X3
Centronix

X3
Centronix



X4
D-Sub 15

X4
D-Sub 15



Leitungsbeschriftungen in Steckernähe anbringen

-G1

