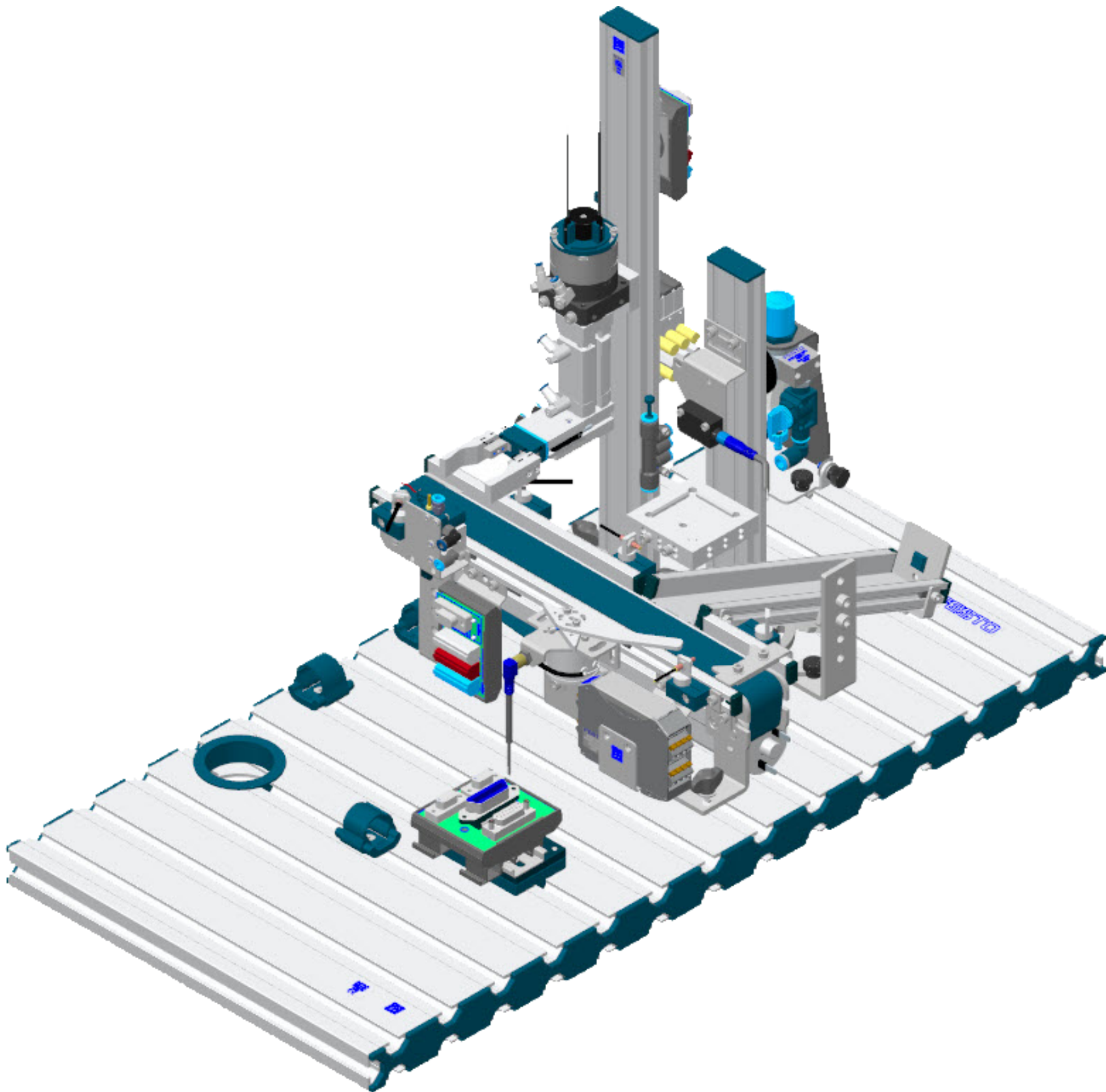


Diese Zeichnung ist Eigentum der Festo Didactic SE

Schaltungsunterlagen / Circuit diagrams

System MPS®
MPS® Station Messen
MPS® Measuring station



<<

Datum	02.06.2017	Festo Didactic SE Rechbergstraße 3 D-73770 Denkendorf	
Bearb.	muse		
Gepr.			
Ze.Nr.		N: FDMR04E	F: WUP0U37506 MPS-D_Station_Messen



Titelblatt	
Title page	

8038623
DPJ Messen VN

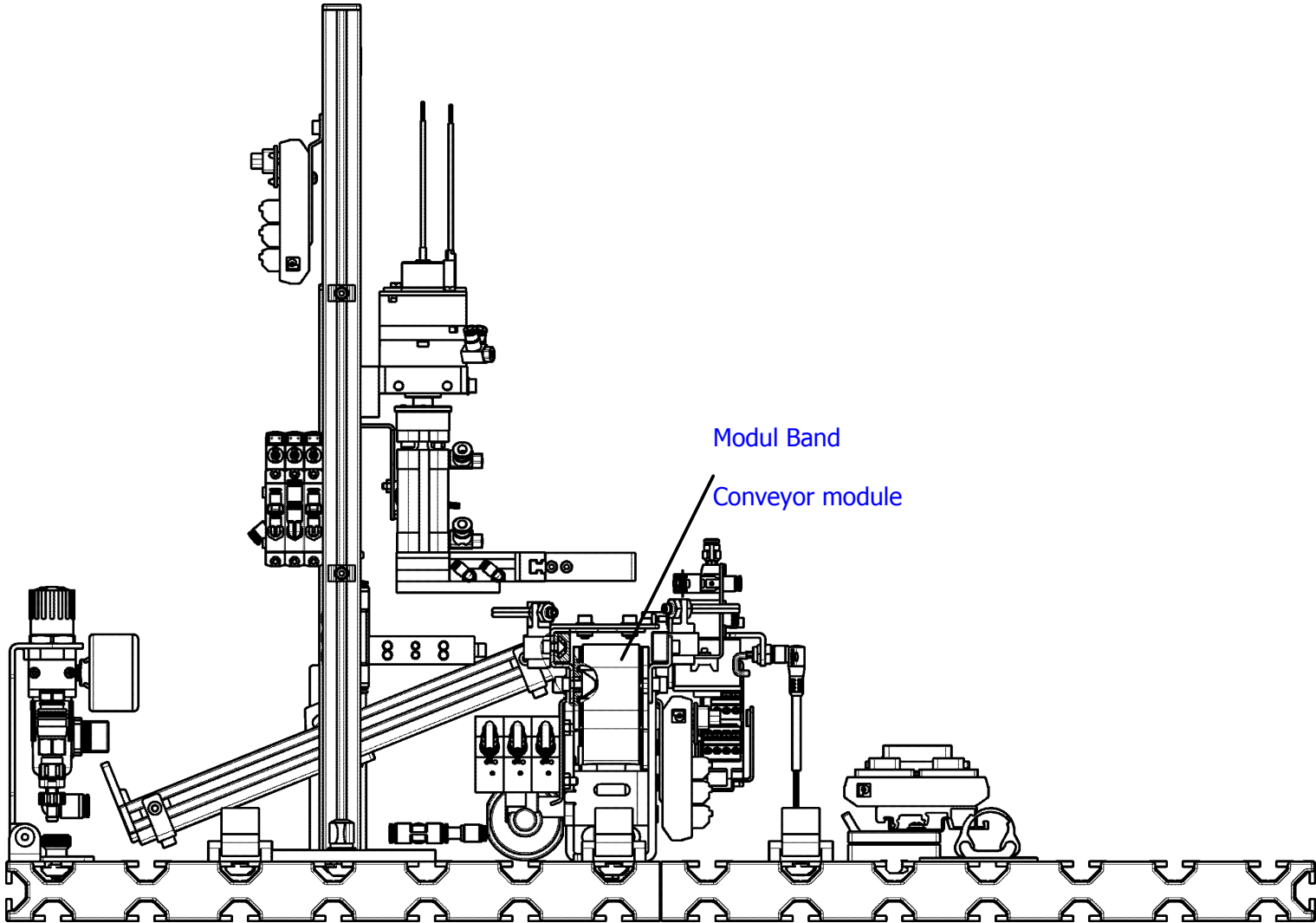
Measuring station	
=	Seite 1
+	von 11

2 >>

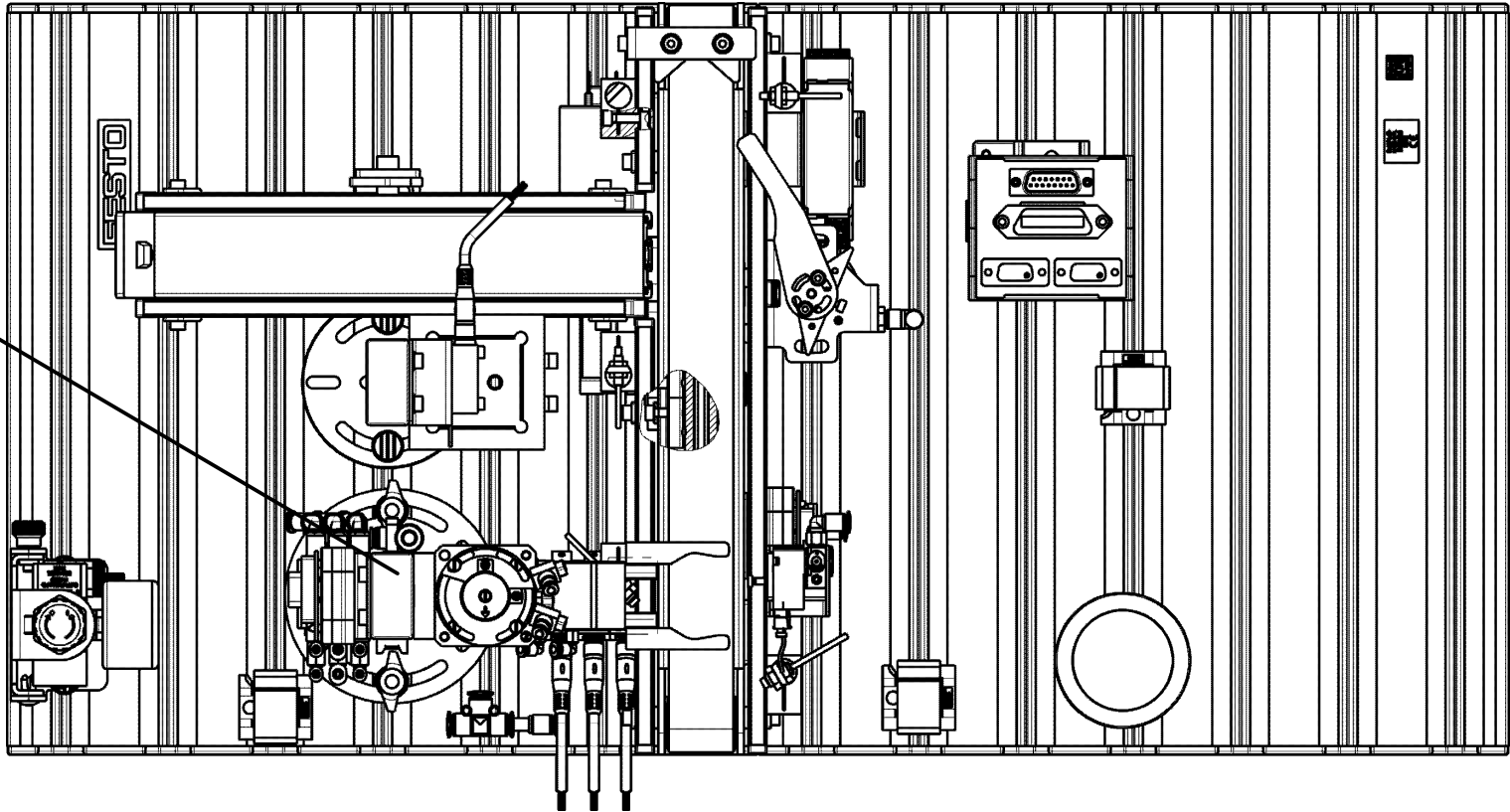
[illegible]

MPS-D_Station_Messen

Diese Zeichnung ist Eigentum der Festo Didactic SE



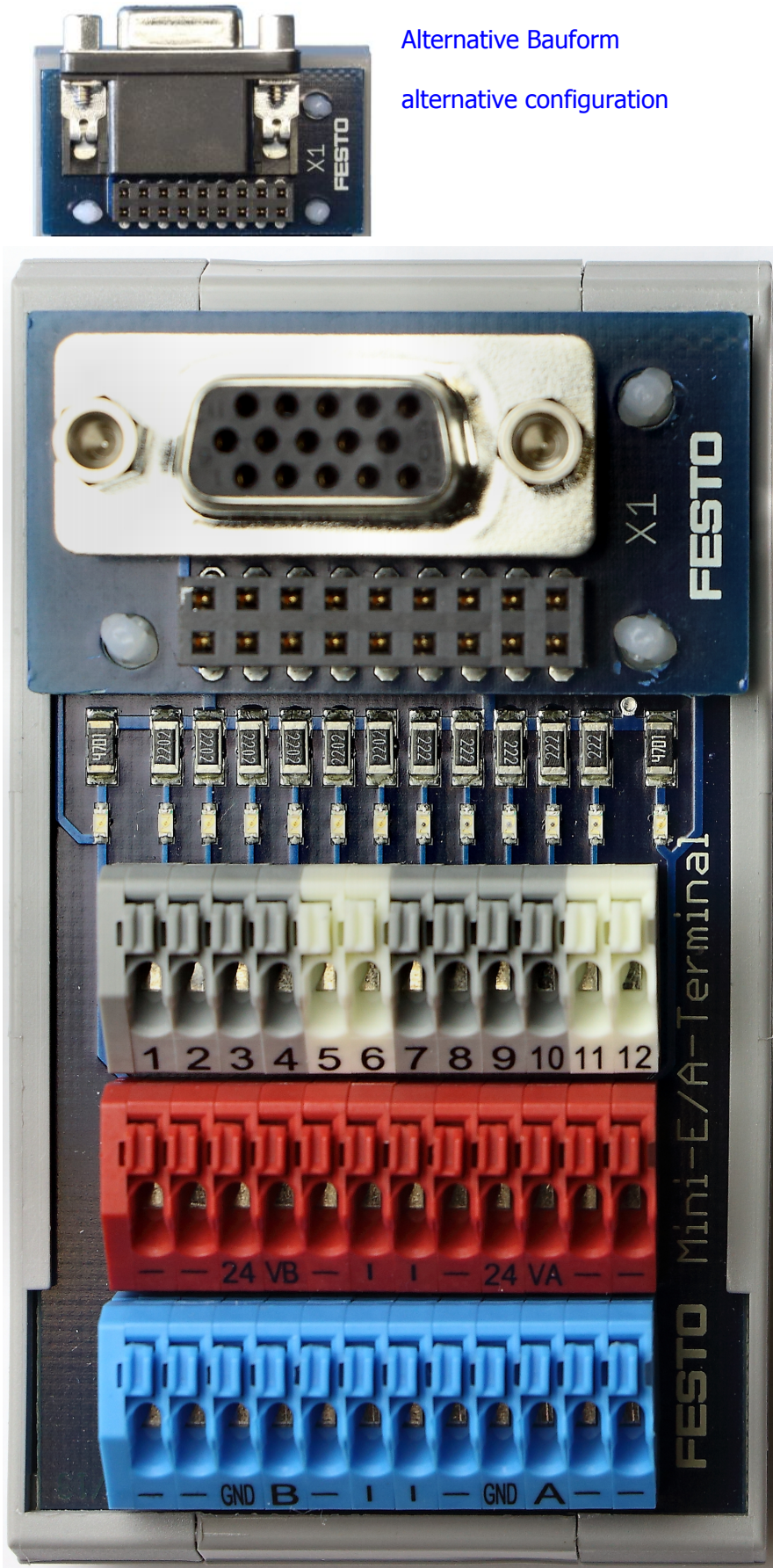
Modul Dreh-Hub
Rotary/lifting module



X2

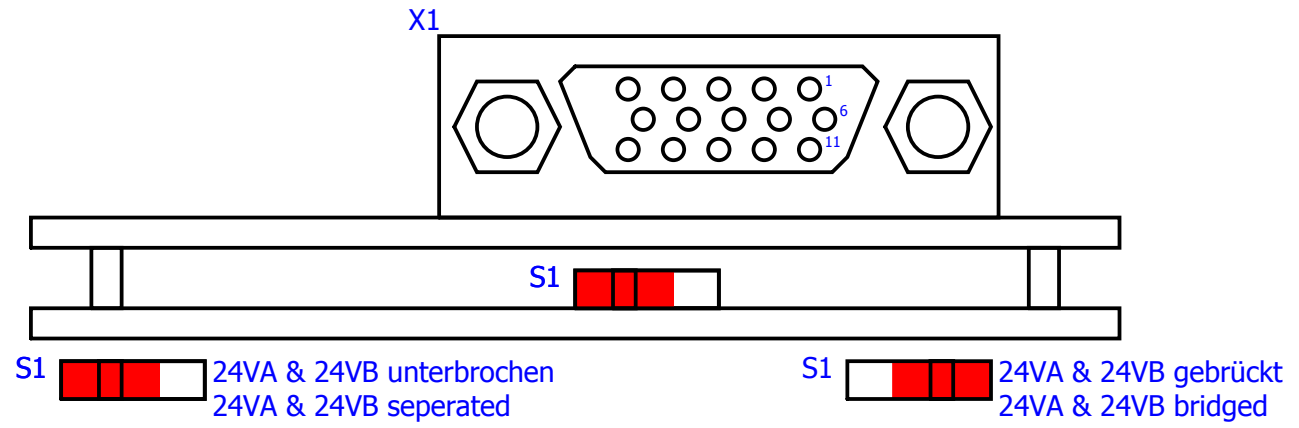
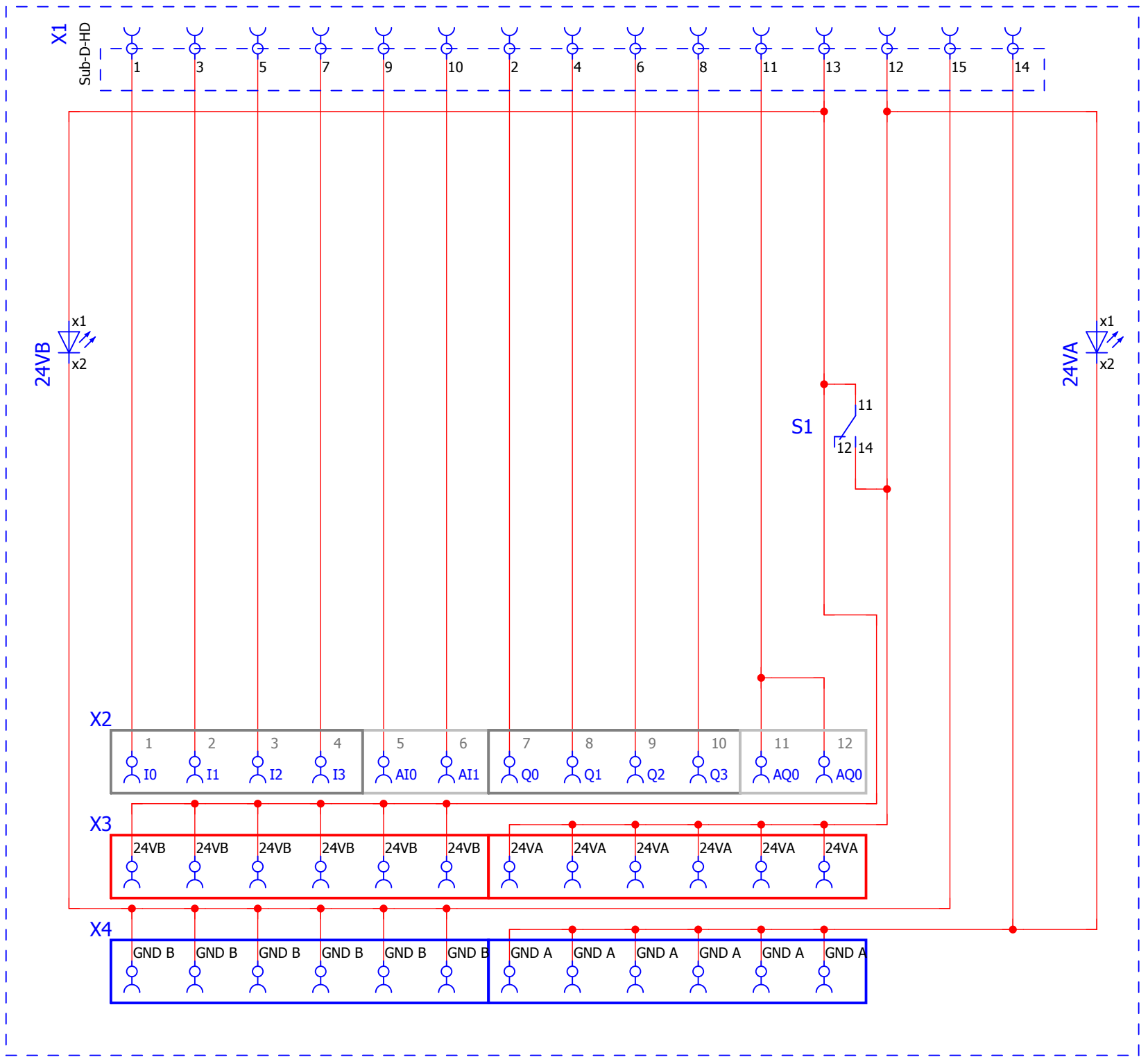
X3

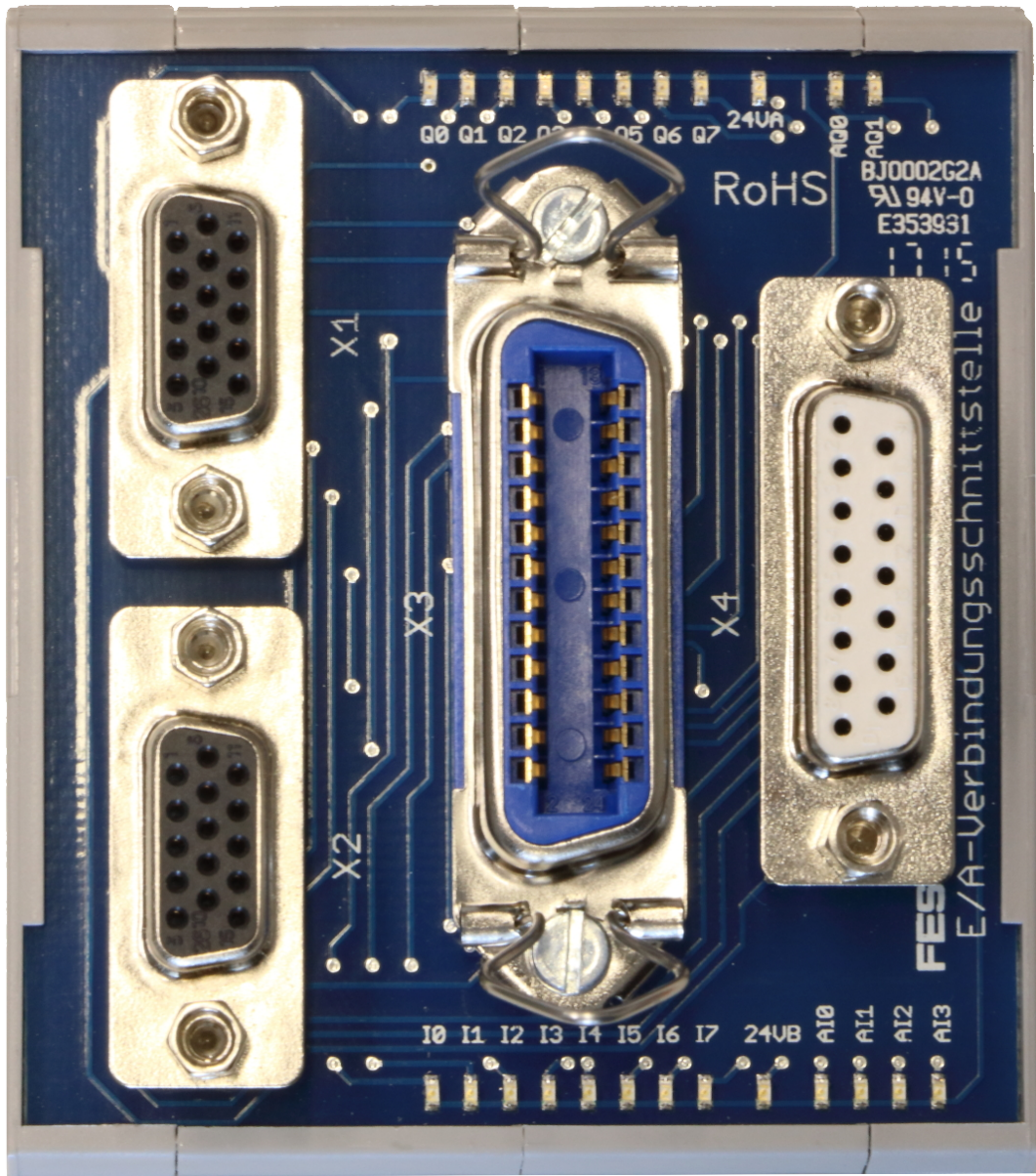
X4



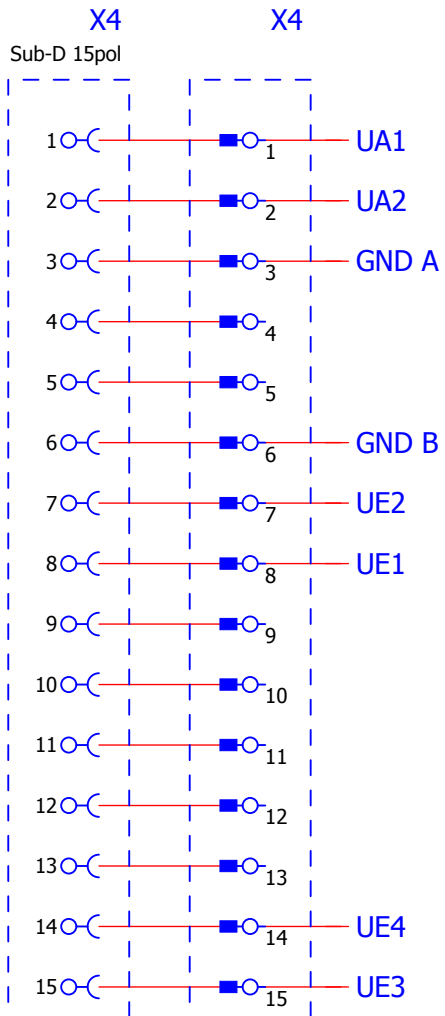
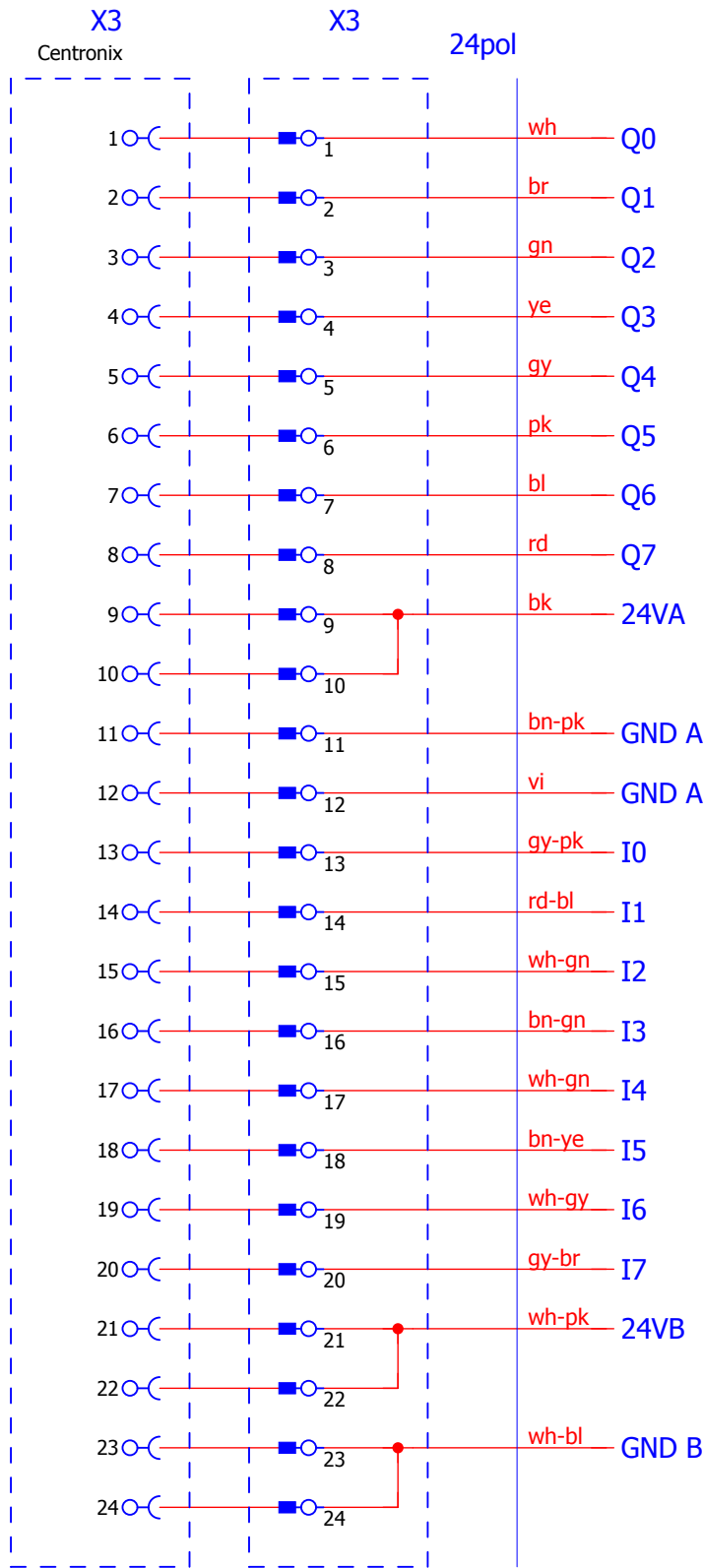
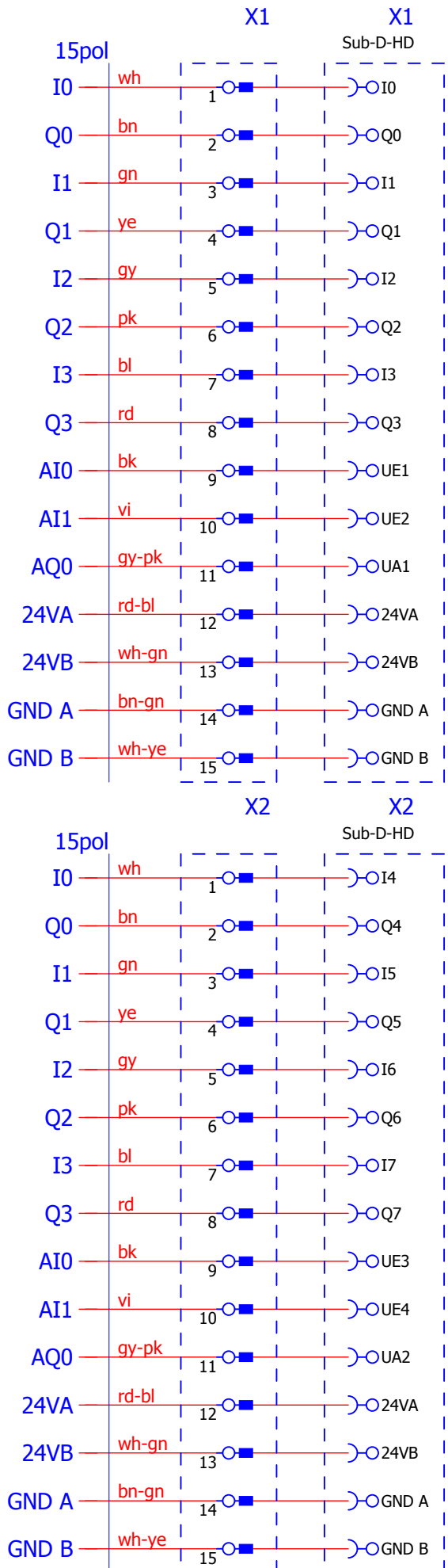
Alternative Bauform
alternative configuration

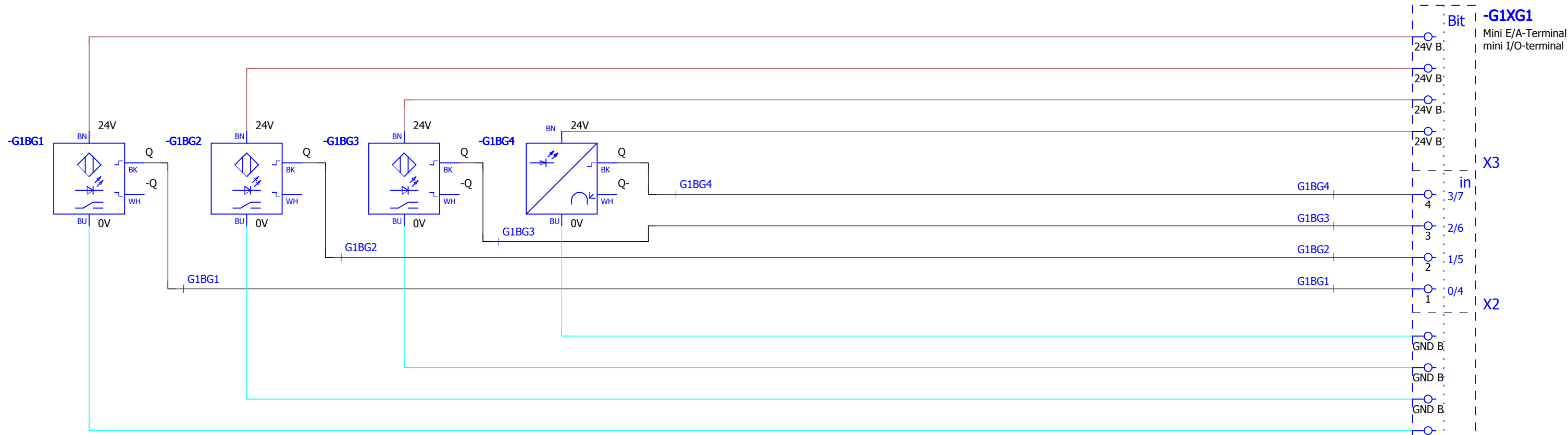
Mini E/A Terminal
Mini I/O-terminal
-G1XG1
-G2XG1





C-Interface
C-Interface
-B1XG1

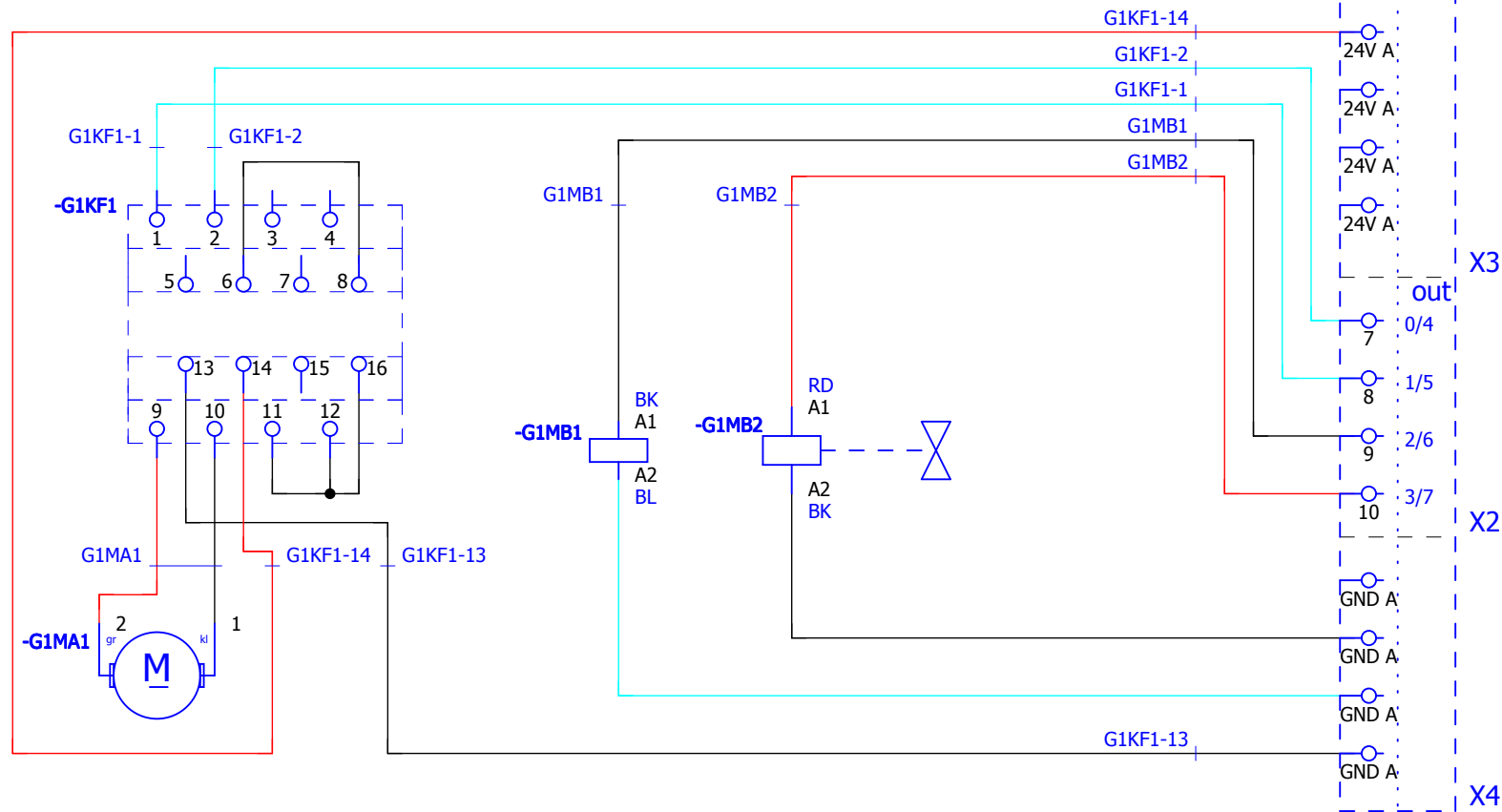
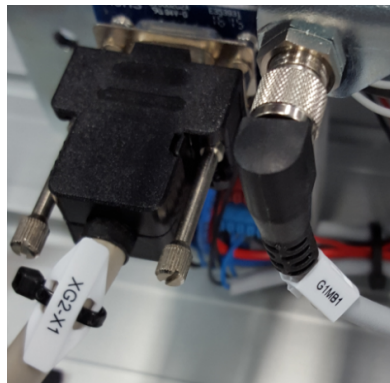




Sensoren und Aktoren mit den Betriebsmittellkennzeichen sauber bekleben

Leitungsbeschriftungen
G1BGx, G1KFx, G1MAx, G1MBx
in Steckernähe anbringen

Beschriftungsbeispiel



Werkstück am
Bandanfang

Werkstück
bei Band-
zwischenposition

Kein Werkstück
am Bandende

Werkstückhöhe
nicht korrekt

Band
1: rückwärts
2: vorwärts

Vereinzelер
ausfahren

Stopper
einfahren

workpiece at
beginning of
conveyor

workpiece at
intermediate
position of conveyor

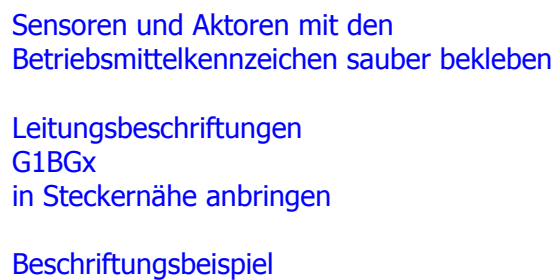
no workpiece at
end of conveyor

Height of
workpiece not correct

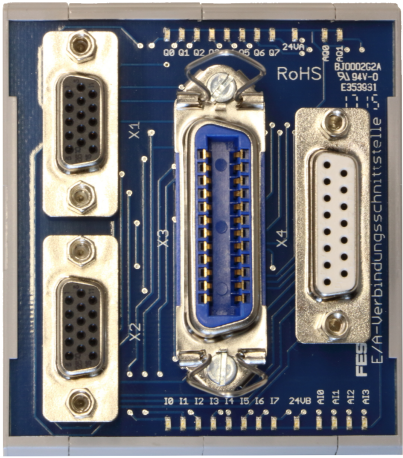
Conveyor
1: reverse
2: forward

advance
feed separator

retract
stopper

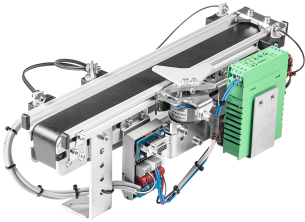
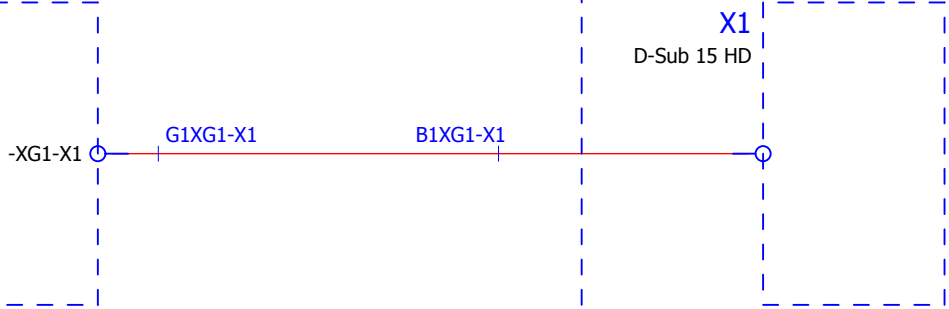


Height of
workpiece not correct

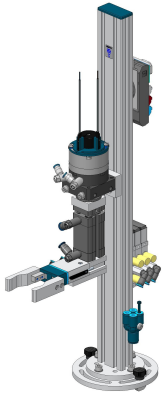
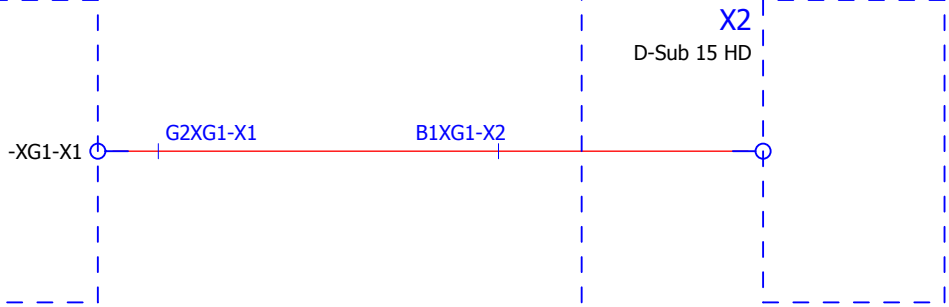


-B1XG1
C-Interface
c-Interface

G1
BD



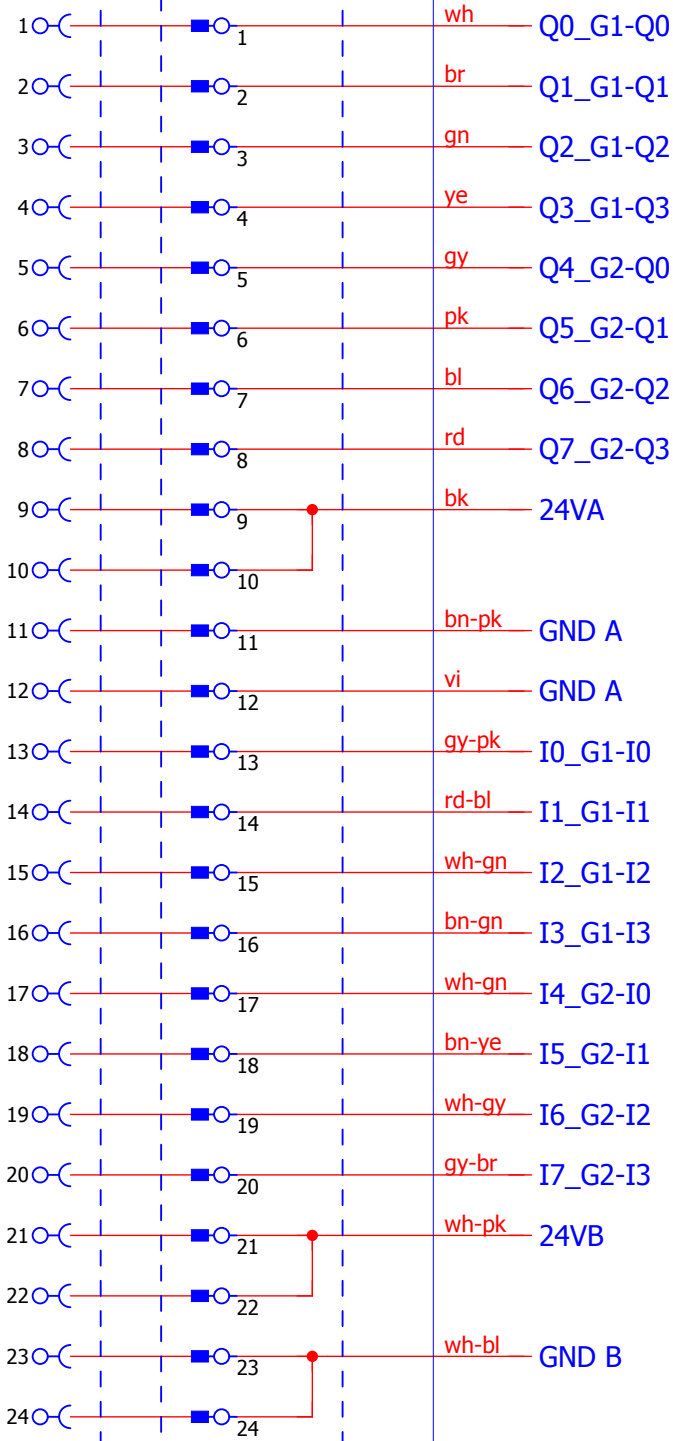
G2
ME



Leitungsbeschriftungen in Steckernähe anbringen

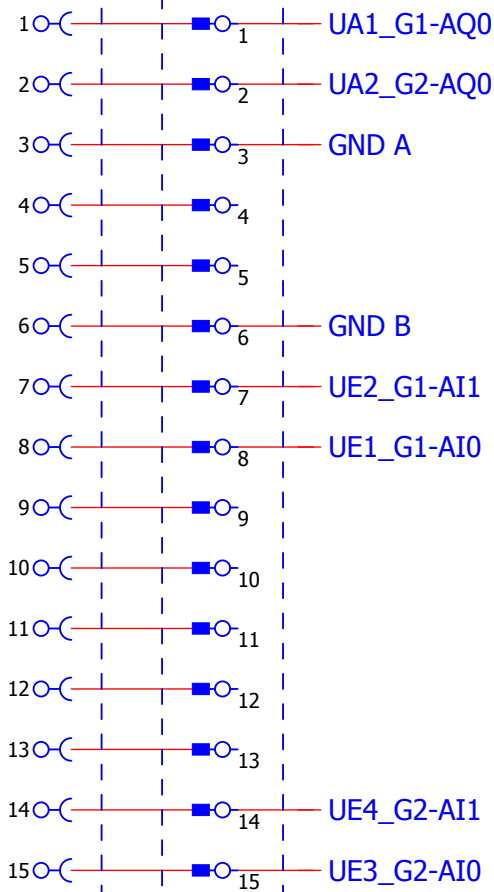
X3
Centronix

X3
Centronix

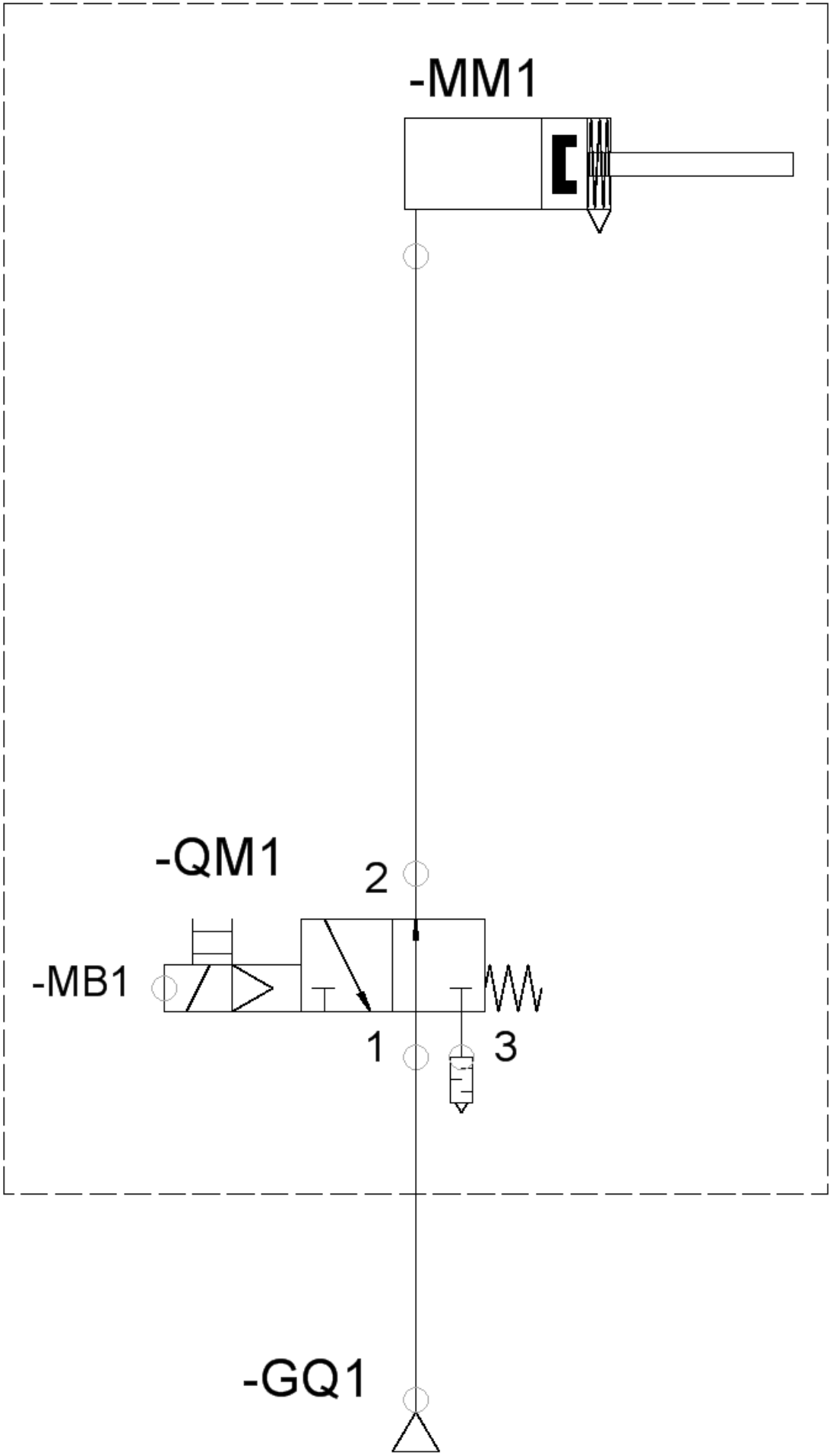


X4
D-Sub 15

X4
D-Sub 15



-G1



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